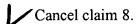


braking said drive motors to a standstill by jerking stop when a web break occurs.

7. (Amended) Apparatus for preventing machine damage in the event of a web break in a web-fed rotary printing machine having a plurality of cylinders which, in a print-on position, roll one on another, said printing machine further comprising a plurality of drive motors for driving said cylinders, wherein each said cylinder is driven by a respective said drive motor, said apparatus comprising

a control device for synchronizing the motors so that they are all driven at the same speed, said control device having stored therein a control program which can be activated in the event of a web break, said control program having therein an emergency stop ramp which brakes said motors to a standstill by jerking stop, said program driving said motors along said stop ramp in the event of a web break.



Enter new claims 13-17 as follows:

- --13. (New) Apparatus as in claim 7 wherein said control program brakes all of said motors to a standstill simultaneously.--
- --14. (New) Apparatus as in claim 7 wherein said control program brakes said motors to a standstill within two revolutions.--

